## SAMI S. BAGHDADY Attorney at Law

## **PROFESSIONAL**

1993 – Present	Founding Manager of BAGHDADY LAW OFFICES, specializing in all aspects of commercial and residential real estate; land use, zoning and permitting; leasing; corporate and business law; contracting.
2014 – 2017	<b>SELECTMAN of the Town of Belmont, Massachusetts</b> ; Chair of the Board, 2015 to 2016; Vice Chair, 2014 to 2015, 2016 to 2017.
EDUCATION	
1980 – 1984	<b>BOSTON UNIVERSITY</b> , Boston, Massachusetts – Bachelor of Arts Degree in Economics, with Minor in Philosophy, <i>Magna cum laude</i> .
1984 – 1987	<b>CORNELL LAW SCHOOL</b> , Ithaca, New York – Juris Doctor Degree.
December, 1987	Admitted to the Bar to practice Law in the Commonwealth of Massachusetts.

## OTHER PROFESSIONAL AND PUBLIC SERVICE ACTIVITIES

**THE SALVATION ARMY** – Chair of the Greater Boston Advisory Board (GBAB); Member of GBAB since 1993, and Past-Chair Property Committee.

**REAL ESTATE BAR ASSOCIATION FOR MASSACHUSETTS (REBA)** – President, 2007; Executive Committee Member, 2006 to 2009. REBA, the leading state-wide bar association for real estate practitioners, creates professional standards, actively works with legislators on legislation which benefits the consumer, and provides continuing legal education programs.

MASSACHUSETTS BAR ASSOCIATION – House of Delegates Member, 2007; Member of the Amicus Committee and Property Law Council 2009 to 2011.

MASSACHUSETTS CONTINUING LEGAL EDUCATION, INC. (MCLE) – Lecturer since 2005 in legal education courses, including: Real Estate Law Conference; Representing Lenders in Residential Transactions; Conducting Condominium Closings; and Hanging Your Shingle. Chairman of: How to Conduct a Successful Real Estate Practice. MCLE is a joint venture of the Massachusetts Bar Association and Boston Bar Association, and its mission is to provide comprehensive continuing legal education to Judges, lawyers, and law-related professionals.

**BELMONT PLANNING BOARD** – Chair, 2010 to 2013.

**ANNA MARIA COLLEGE** - Adjunct Professor/Lecturer for undergraduate paralegal studies program, 1992 to 1996. Anna Maria is a Catholic liberal arts college in Paxton, Massachusetts.